Competence in Solids



## Online moisture measurement for solids



Range: Joon of the remp.: Ooc to Joon of the remp.: Ooc to Joon of the remain number: 200

Sales Commissioning After-Sales

- For measuring capillary and surface humidity
- Independent of material colour
- Accuracy 0.1 %
- Areas of use: Screw conveyors, conveyor belts chutes, tanks...
- Easy installation
- Gas explosion zone 1, dust explosion zone 20, 120 °C, 10 bar
- Signal output 4...20 mA



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## System features

#### Area of use

M-Sens 2 was developed specifically for permanent material humidity measurements of solids in continuous processes. M-Sens 2 is used for online humidity measurements

- In dusts, powders, granulates, wood chips and other bulk goods.
- In various installation positions.

Simple installation in all processes and straightforward calibration make the M-Sens 2 an everyday process improver.

As the entire sensor is wear-resistant and watertight it is very reliable and will provide a long service life. The sensor's measuring window is protected by a mixed ceramic screen which has a good load capacity in terms of wear and pressure.

#### Function

The M-Sens 2 sensor uses precise high frequency measurement and digitises the measurement values immediately to ensure high resolution.

Since the surface and capillary humidity of a material has a major influence on its dielectric constant, the humidity can be found accurately by recording the electromagnetic fields.

Fluctuations caused by temperature are automatically compensated by the sensor.

The system can easily be calibrated by the user. The calibration process takes place when the sensor is installed by entering the reference moisture content and pressing a button.



Remove the material sample



Determine the moisture in a laboratory



Assignment of the found moisture values to the sensor signal





# **M-Sens 2** Application overview





#### **Moisture measurement** of wood flour

Customer:

Wooden pellet manufacturer (Germany)

Product:

Wood flour

Installation location: Screw conveyor

8 - 12 %

Customer benefits:

**Material humidity:** 

- Better use of production capacity
- If material with too high moisture content is blown into the silo, it may accumulate and become impossible to remove mechanically. In this case the silo has to be emptied using shovels.

# Moisture measurement of titanium oxide

Customer:	Chemical manufacturer	
	(Germany)	
Product:	Titanium oxide	
Installation location:	In a screw conveyor	
Material humidity:	10 - 30 %	
Customer benefits:	<ul> <li>Improve the quality of the end product</li> </ul>	

Save energy by more efficient drier control







# Moisture measurement of sand

**Customer:** 

Asphalt manufacturer (Germany)

Product:

Sand

Installation location: With a slide on the conveyor belt

**Material humidity:** 

3 - 5 %

- Customer benefits:
- Quality assurance during the manufacturing process

# Moisture measurement of alfalfa

Customer:	Animal feed manufacturer (France)
Product:	Alfalfa
Installation location:	Downstream of the cooling system in a trough chain conveyor
Material humidity:	8 - 15 %
Customer benefits:	<ul> <li>Control the cooling system</li> </ul>







### **Moisture measurement** of wood chips

**Customer:** Lime plant (Germany) **Product:** Wood chips Installation location: Below the silo **Humidity content: Customer benefits:** 

(with integral mixer) Approx. 8 % Enhancement of the combustion process - the lower the material moisture. the better the calorific value

of the wood chips

The customer uses the moisture value to determine how much wood chip fuel he must feed into the furnace to achieve optimum efficiency

### **Moisture measurement** of potato powder

	(Fra
Product:	Pot
Installation location:	On
Material humidity:	8 -
Customer benefits:	•

**Customer** 

Animal feed (France)	manufacturer	
Potato powd	er	
On a chute		
8 - 9 %		

Permanent assurance of the required material moisture for the manufacturing process with no loss of time as happened with the previous laboratory method







## **Moisture measurement** of cement

**Customer: Product: Installation location:** Material humidity content: 5 - 8 % **Customer benefits:** 

Cement plant (Germany)

Cement

In a screw conveyor

- Check for controlling the dryer
- Quality assurance for the manufacturing process

### **Moisture measurement** of coal powder

**Customer: Product:** Installation location: **Material humidity** content: **Customer benefits:** 

Steelworks (Brazil) Coal powder In a screw conveyor

#### Approx. 2 %

 Control coal consumption (if the coal's moisture is too high the firing capacity is lower)

• Helps to find the perfect volume of coal for the best possible firing process

The online measurement enables the efficient of the furnace to be improved.



M-Sens 2 Application overview



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# **Fax response**



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